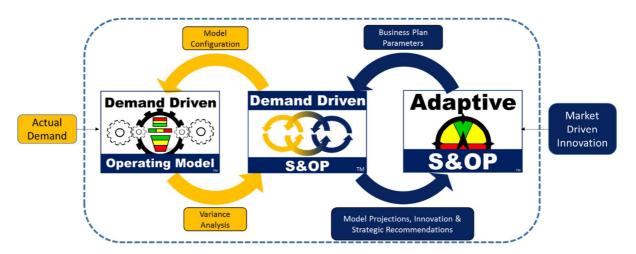
Appendix 30 p. 251, *The Missing Links* by Caroline Mondon (Industrial Press, 2016) www.themissinglinks.info

The Demand Driven Adaptive Enterprise (DDAE) Model Implementation Path

By Demand Driven Institute

The Demand Driven Adaptive Enterprise model is a management and operational model designed to enable enterprises to adapt to complex and volatile environments. The model utilizes a constant system of innovation and feedback between three primary components; a Demand Driven Operating Model, Demand Driven S&OP and Adaptive S&OP. A Demand Driven Adaptive Enterprise focuses on the protection and promotion of the flow of relevant information and materials across the strategic, tactical and operational relevant ranges to drive sustained return on equity performance.



It is neither simply right-to-left nor simply left-to-right in nature. It is both at the same time. It is a bidirectional system that seeks to drive adaptation through a cycle of configuration, feedback and reconciliation through the three components.

The DDAE model incorporates all four of the prerequisites for relevant information discussed earlier in this paper.

The Demand Driven Adaptive Enterprise (DDAE) Development Path

The DDAE model has a defined development path for companies to achieve increasing levels of success through their demand driven transformation. This path has five distinct stages. The entire path is depicted below. Each stage is explained in more detail below.

A complete journey through these five stages can take years. Indeed, the upper stages (4 and 5) may never be achieved as key personnel exit and/or acquisitions occur that slow the momentum or sponsorship of driving the DDAE. At each step, the ROI improves and accelerates.

Stage	1	2	3	4	5
Operating Description	Operational Efficiency (Cost)	Operational Efficiency (Flow)	DDAE I	DDAE II	DDAE III
Operational Objectives	 Cost Reduction Focus on Response 	Flow Protection and Promotion	Fully synchronize and leverage operational capability for better flow performance	Leverage the Demand Driven Operating Model capability across the enterprise and into the market	Sense, Adapt and Innovate across the organization and supply chain (customers and suppliers).
Demand Driven Characteristics	Conventional MPS, MRP, DRP and MES practices. Demand Driven	Trial and/or expanding implementation of Demand	Trial and/or expanding implementation of the Demand		A mature DDOM with mature DDS&OP and Adaptive S&OP and
	principles are limited to the Incorporation of actual demand into supply order generation.	Planning (DDMRP).	with supporting Tactical Smart Metrics. Beginning to explore	with Adaptive S&OP in place. A full (strategic and tactical) Smart	Thoughtware fully installed.
	Strategic chronic conflict between		DDS&OP process.	Metrics suite in place.	
Primary Metrics	• OEE	Signal Integrity	Reliability	Strategic Contribution	RACE/ROIC Improvement Rate
•	 Fully Absorbed Unit Cost 	 Decoupling Point Integrity 	Stability	Waste/Improvement	
	Service	 Average Inventory 	Velocity	 Local Operating Expense 	
		Service		Control • RACE/ROIC	
Analytics	 Absorption Rates 	 OTOG % and \$ 	Buffer Run Charts	• Outlier Analysis (Time, Capacity •	 Strategic Conflict Definition
	 Total Days of Inventory OTD and/or fill rates 	 % to inventory target OTD and/or fill rates 	Reason Code Analysis Flow Exception Reports	and Stock Buffers) Buffer	and Resolution
			Flow Indices	Throughput Rate and Volume	
Education	Traditional SCM and Financial	Precisely Wrong Workshop,	DDP, Demand Driven Leader	DDP, DDL, DDA, Adaptive S&OP	DDP, DDL, DDA, Adaptive S&OP
	training and education	Demand Driven Planner (DDP)	(DDL), Demand Driven Analyst (DDA)	Workshop	Workshop, Strategic Solutions Program (SSP)
Personnel Capability	Traditional SCM and Financial	Personnel are aware of and	Personnel understand the broader	Other functional personnel now	Strategic personnel are able to
	training and education	capable of describing the	implications of DDMRP to the	understand the requirements and	analyze complex problem areas
		plopients with conventional	Organization: Fersonier		(III.elliai alla exterilai), dellie
		versed in DDMRP principles and	Demand Driven Scheduling and	bridge the tactical and strategic	and recommend strategic
		are capable of implementing (at a	Execution. Personnel are capable	;+	policy/direction changes. They
		cursory level) decoupling point	of adjusting the DDOM based on	recommend and adapt.	are able to mentor new key
		buffers.	performance analytics.		personnel through the DDAS.
			por critical and arrain tree.		

For more information including additional detail on the implementation progression to become a Demand Driven Adaptive Enterprise, please go to www.demanddriveninstitute.com